SOLACECRAFT - OEM SPECIFICATION & PRE-SHIPMENT QC GUIDE

Direct Manufacturing Facility: Ningbo SolaceCraft Heavyweight Jersey & Garment Co., Ltd. (Yinzhou Combed Knitwear Base, N
Official Website: https://solacecraft-customtees.sbs | Export Desk: info@solacecraft-customtees.sbs | WhatsApp: +8613205717

1. PRODUCT SCOPE & DISPATCH SCHEDULE (Custom Heavyweight Cotton T-Shirts)

- Minimum Order Quantity (MOQ): 100 pcs / color
- Sampling / Dispatch Lead Time: 7-Day Sample · 18-22 Days Bulk
- Quoting Policy: Strict Zero Public Retail Pricing. Tiered wholesale factory quotes via direct inquiry.

2. GSM FABRIC, SILHOUETTE GRADING & DECORATION CHECKLIST

- Tech Pack & Artwork: Adobe Illustrator .AI, .EPS, Vector .PDF, Size Spec Sheet & Pantone TCX Codes
- Fabric & Shrinkage: 180 / 240 / 280 / 320 GSM Combed Ring-Spun & Organic Cotton Pre-Shrunk < 3%
- Print & Stitch: Puff Screen Print, Water-Based Ink, High-Def DTG, Enzyme Wash & Heavy Embroidery
- Private-Label Trims: Custom Woven Neck Label, Hem Tag, Kraft Hangtag & Frosted SKU Barcode Bag

3. PRE-SHIPMENT QUALITY ASSURANCE & TOLERANCE STANDARD (AQL 2.5)

- Dimensional Tolerance: Verified batch-by-batch against signed pre-production physical counter-sample
- Shade Continuity: Checked under D65 / TL84 lightbox against approved Pantone lab-dip swatch
- Export Packaging: Moisture-barrier inner poly protection + export 5-ply corrugated master cartons
- Third-Party Inspection: Buyer-nominated SGS, QIMA, Intertek, or Bureau Veritas inspections welcomed

4. HOW TO REQUEST YOUR ITEMIZED FACTORY QUOTATION

Step 1: Prepare your target specification, parcel/style breakdown, estimated quantity, and destination.
Step 2: Submit your specification brief at https://solacecraft-customtees.sbs/#rfq-section or email info@solacecraft-customtees.s
Step 3: Receive written factory quotation & sampling/dispatch schedule within 4 business hours.

Confidentiality Notice: All client CAD files, logos, and custom specifications are strictly NDA-protected.